



A Brand ADO

Advanced Performance Coolant-Through Carbide Drills

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

List 6500

A BRAND ADO-3D



SPEED FEED
306

CARBIDE

EgiAs



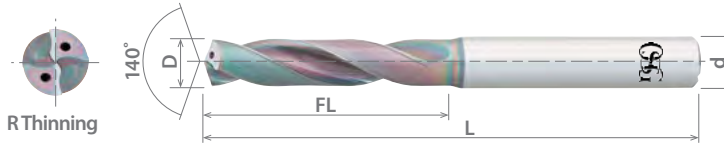
2 FLUTE

STUB

30°

SHANK
h6

PACKED
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
650007812	●	-	-	-	2.000	0.07874	12.00	66.00	-	3.00
650008212	●	-	-	-	2.100	0.08268	13.00	66.00	-	3.00
650008612	●	-	-	-	2.200	0.08661	14.00	66.00	-	3.00
8690230	●	-	-	-	2.300	0.09055	14.00	66.00	-	3.00
650009312	●	3/32	-	-	2.381	0.09375	15.00	66.00	-	3.00
650009412	●	-	-	-	2.400	0.09449	15.00	66.00	-	3.00
8690250	●	-	-	-	2.500	0.09843	15.00	66.00	-	3.00
8690260	●	-	-	-	2.600	0.10236	16.00	66.00	-	3.00
650010612	●	-	-	-	2.700	0.10630	17.00	66.00	-	3.00
650010912	●	7/64	-	-	2.778	0.10938	17.00	66.00	-	3.00
8690280	●	-	-	-	2.800	0.11024	17.00	66.00	-	3.00
650011161	●	-	-	-	2.830	0.11142	18.00	66.00	-	3.00
8690290	●	-	-	-	2.900	0.11417	18.00	66.00	-	3.00
650011631	●	-	-	-	2.950	0.11614	18.00	66.00	-	3.00
8690300	●	-	-	-	3.000	0.11811	18.00	66.00	-	3.00
8690310	●	-	-	-	3.100	0.12205	19.00	74.00	-	4.00
650012511	●	1/8	-	-	3.175	0.12500	20.00	74.00	0.125	-
8690320	●	-	-	-	3.200	0.12598	20.00	74.00	-	4.00
8690330	●	-	-	-	3.300	0.12992	20.00	74.00	-	4.00
650013231	●	-	-	-	3.360	0.13228	21.00	74.00	-	4.00
8690340	●	-	-	-	3.400	0.13386	21.00	74.00	-	4.00
650013561	●	-	-	-	3.440	0.13543	21.00	74.00	-	4.00
8690350	●	-	-	-	3.500	0.13780	21.00	74.00	-	4.00
650013871	●	-	-	-	3.520	0.13858	22.00	74.00	-	4.00
650014051	●	-	-	-	3.570	0.14055	22.00	74.00	-	4.00
8690360	●	-	-	-	3.600	0.14173	22.00	74.00	-	4.00
8690370	●	-	-	-	3.700	0.14567	23.00	74.00	-	4.00
650014841	●	-	-	-	3.770	0.14843	23.00	74.00	-	4.00
8690380	●	-	-	-	3.800	0.14961	23.00	74.00	-	4.00
650015211	●	-	-	-	3.860	0.15197	24.00	74.00	-	4.00
8690390	●	-	-	-	3.900	0.15354	24.00	74.00	-	4.00
650015511	●	5/32	-	-	3.969	0.15625	24.00	74.00	0.188	-
8690400	●	-	-	-	4.000	0.15748	24.00	74.00	-	4.00
650015911	●	-	-	-	4.050	0.15945	25.00	80.00	-	6.00
650016011	●	-	20	-	4.089	0.16100	25.00	80.00	-	6.00
8690410	●	-	-	-	4.100	0.16142	25.00	80.00	-	5.00
8700410	●	-	-	-	4.100	0.16142	25.00	80.00	-	6.00
650016311	●	-	-	-	4.160	0.16378	26.00	80.00	-	6.00
8690420	●	-	-	-	4.200	0.16535	26.00	80.00	-	5.00
8700420	●	-	-	-	4.200	0.16535	26.00	80.00	-	6.00
650016711	●	-	-	-	4.270	0.16811	26.00	80.00	-	6.00
8690430	●	-	-	-	4.300	0.16929	26.00	80.00	-	5.00
8700430	●	-	-	-	4.300	0.16929	26.00	80.00	-	6.00
650017111	●	11/64	-	-	4.366	0.17188	27.00	80.00	0.188	-
8690440	●	-	-	-	4.400	0.17323	27.00	80.00	-	5.00
8700440	●	-	-	-	4.400	0.17323	27.00	80.00	-	6.00
650017511	●	-	-	-	4.460	0.17559	27.00	80.00	-	6.00
8690450	●	-	-	-	4.500	0.17717	27.00	80.00	-	5.00
8700450	●	-	-	-	4.500	0.17717	27.00	80.00	-	6.00
8690460	●	-	-	-	4.600	0.18110	28.00	80.00	-	5.00
8700460	●	-	-	-	4.600	0.18110	28.00	80.00	-	6.00
650018311	●	-	-	-	4.660	0.18346	29.00	80.00	-	6.00
8690470	●	-	-	-	4.700	0.18504	29.00	80.00	-	5.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked





List 6500 (Continued)

A BRAND ADO-3D



EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
8700470	●	-	-	-	4.700	0.18504	29.00	80.00	-	6.00
650018711	●	3/16	-	-	4.763	0.18750	29.00	80.00	0.188	-
8690480	●	-	-	-	4.800	0.18898	29.00	80.00	-	5.00
8700480	●	-	-	-	4.800	0.18898	29.00	80.00	-	6.00
8690490	●	-	-	-	4.900	0.19291	30.00	80.00	-	5.00
8700490	●	-	-	-	4.900	0.19291	30.00	80.00	-	6.00
8690500	●	-	-	-	5.000	0.19685	25.00	80.00	-	5.00
8700500	●	-	-	-	5.000	0.19685	25.00	80.00	-	6.00
8690510	●	-	-	-	5.100	0.20079	26.00	82.00	-	6.00
650020291	●	-	-	-	5.150	0.20276	26.00	82.00	-	6.00
650020211	●	13/64	-	-	5.159	0.20313	26.00	82.00	0.250	-
8690520	●	-	-	-	5.200	0.20472	26.00	82.00	-	6.00
650020701	●	-	-	-	5.260	0.20709	27.00	82.00	-	6.00
8690530	●	-	-	-	5.300	0.20866	27.00	82.00	-	6.00
8690540	●	-	-	-	5.400	0.21260	27.00	82.00	-	6.00
650021211	●	-	3	-	5.410	0.21300	28.00	82.00	-	6.00
650021521	●	-	-	-	5.470	0.21535	28.00	82.00	-	6.00
8690550	●	-	-	-	5.500	0.21654	28.00	82.00	-	6.00
650021711	●	7/32	-	-	5.556	0.21875	28.00	82.00	0.250	-
8690560	●	-	-	-	5.600	0.22047	28.00	82.00	-	6.00
8690570	●	-	-	-	5.700	0.22441	29.00	82.00	-	6.00
8690580	●	-	-	-	5.800	0.22835	29.00	82.00	-	6.00
8690590	●	-	-	-	5.900	0.23228	30.00	82.00	-	6.00
650023311	●	15/64	-	-	5.953	0.23438	30.00	82.00	0.250	-
8690600	●	-	-	-	6.000	0.23622	30.00	82.00	-	6.00
8690610	●	-	-	-	6.100	0.24016	31.00	88.00	-	7.00
8700610	●	-	-	-	6.100	0.24016	31.00	88.00	-	8.00
650024211	●	-	-	-	6.150	0.24213	31.00	88.00	-	8.00
8690620	●	-	-	-	6.200	0.24409	31.00	88.00	-	7.00
8700620	●	-	-	-	6.200	0.24409	31.00	88.00	-	8.00
8690630	●	-	-	-	6.300	0.24803	32.00	88.00	-	7.00
8700630	●	-	-	-	6.300	0.24803	32.00	88.00	-	8.00
650025011	●	1/4	-	E	6.350	0.25000	32.00	88.00	0.250	-
8690640	●	-	-	-	6.400	0.25197	32.00	88.00	-	7.00
8700640	●	-	-	-	6.400	0.25197	32.00	88.00	-	8.00
8690650	●	-	-	-	6.500	0.25591	33.00	88.00	-	7.00
8700650	●	-	-	-	6.500	0.25591	33.00	88.00	-	8.00
650025611	●	-	-	F	6.528	0.25700	33.00	88.00	-	8.00
8690660	●	-	-	-	6.600	0.25984	33.00	88.00	-	7.00
8700660	●	-	-	-	6.600	0.25984	33.00	88.00	-	8.00
650026211	●	-	-	-	6.650	0.26181	34.00	88.00	-	8.00
8690670	●	-	-	-	6.700	0.26378	34.00	88.00	-	7.00
8700670	●	-	-	-	6.700	0.26378	34.00	88.00	-	8.00
650026411	●	17/64	-	-	6.747	0.26563	34.00	88.00	0.313	-
8690680	●	-	-	-	6.800	0.26772	34.00	88.00	-	7.00
8700680	●	-	-	-	6.800	0.26772	34.00	88.00	-	8.00
650026911	●	-	-	-	6.860	0.27008	35.00	88.00	-	8.00
8690690	●	-	-	-	6.900	0.27165	35.00	88.00	-	7.00
8700690	●	-	-	-	6.900	0.27165	35.00	88.00	-	8.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



CONTINUED ➔

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium					
Low	Medium	High						6061	7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best





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Advanced Performance Coolant-Through Carbide Drills

ABOUT OSG

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INDEX

List 6500 (Continued)



SPEED FEED
306

CARBIDE

EgiAs



2 FLUTE

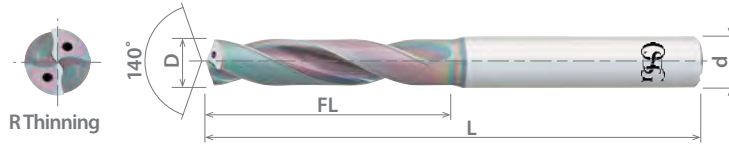
STUB

30°

SHANK
h6

PACKED
1 PIECE

A BRAND ADO-3D



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
8690700	●	-	-	-	7.000	0.27559	35.00	88.00	-	7.00
8700700	●	-	-	-	7.000	0.27559	35.00	88.00	-	8.00
650027701	●	-	-	-	7.040	0.27717	36.00	94.00	-	8.00
8690710	●	-	-	-	7.100	0.27953	36.00	94.00	-	8.00
650028011	●	9/32	-	-	7.144	0.28125	36.00	94.00	0.313	-
8690720	●	-	-	-	7.200	0.28346	36.00	94.00	-	8.00
8690730	●	-	-	-	7.300	0.28740	37.00	94.00	-	8.00
8690740	●	-	-	-	7.400	0.29134	37.00	94.00	-	8.00
8690750	●	-	-	-	7.500	0.29528	38.00	94.00	-	8.00
650029611	●	19/64	-	-	7.541	0.29688	38.00	94.00	0.313	-
8690760	●	-	-	-	7.600	0.29921	38.00	94.00	-	8.00
8690770	●	-	-	-	7.700	0.30315	39.00	94.00	-	8.00
8690780	●	-	-	-	7.800	0.30709	39.00	94.00	-	8.00
8690790	●	-	-	-	7.900	0.31102	40.00	94.00	-	8.00
650031211	●	5/16	-	-	7.938	0.31250	40.00	94.00	0.313	-
8690800	●	-	-	-	8.000	0.31496	40.00	94.00	-	8.00
8690810	●	-	-	-	8.100	0.31890	41.00	101.00	-	9.00
8700810	●	-	-	-	8.100	0.31890	41.00	101.00	-	10.00
650032111	●	-	-	-	8.150	0.32087	41.00	101.00	-	10.00
8690820	●	-	-	-	8.200	0.32283	41.00	101.00	-	9.00
8700820	●	-	-	-	8.200	0.32283	41.00	101.00	-	10.00
8690830	●	-	-	-	8.300	0.32677	42.00	101.00	-	9.00
8700830	●	-	-	-	8.300	0.32677	42.00	101.00	-	10.00
650032711	●	21/64	-	-	8.334	0.32813	42.00	101.00	0.375	-
8690840	●	-	-	-	8.400	0.33071	42.00	101.00	-	9.00
8700840	●	-	-	-	8.400	0.33071	42.00	101.00	-	10.00
650033011	●	-	-	Q	8.433	0.33200	43.00	101.00	-	10.00
8690850	●	-	-	-	8.500	0.33465	43.00	101.00	-	9.00
8700850	●	-	-	-	8.500	0.33465	43.00	101.00	-	10.00
650033611	●	-	-	-	8.560	0.33701	43.00	101.00	-	10.00
8690860	●	-	-	-	8.600	0.33858	43.00	101.00	-	9.00
8700860	●	-	-	-	8.600	0.33858	43.00	101.00	-	10.00
650034011	●	-	-	-	8.640	0.34016	44.00	101.00	-	10.00
650034111	●	-	-	-	8.680	0.34173	44.00	101.00	-	10.00
8690870	●	-	-	-	8.700	0.34252	44.00	101.00	-	9.00
8700870	●	-	-	-	8.700	0.34252	44.00	101.00	-	10.00
650034211	●	11/32	-	-	8.731	0.34375	44.00	101.00	0.375	-
8690880	●	-	-	-	8.800	0.34646	44.00	101.00	-	9.00
8700880	●	-	-	-	8.800	0.34646	44.00	101.00	-	10.00
650034811	●	-	-	-	8.860	0.34882	45.00	101.00	-	10.00
8690890	●	-	-	-	8.900	0.35039	45.00	101.00	-	9.00
8700890	●	-	-	-	8.900	0.35039	45.00	101.00	-	10.00
8690900	●	-	-	-	9.000	0.35433	45.00	101.00	-	9.00
8700900	●	-	-	-	9.000	0.35433	45.00	101.00	-	10.00
8690910	●	-	-	-	9.100	0.35827	46.00	106.00	-	10.00
650035811	●	23/64	-	-	9.128	0.35938	46.00	106.00	0.375	-
8690920	●	-	-	-	9.200	0.36220	46.00	106.00	-	10.00
8690930	●	-	-	-	9.300	0.36614	47.00	106.00	-	10.00
8690940	●	-	-	-	9.400	0.37008	47.00	106.00	-	10.00
8690950	●	-	-	-	9.500	0.37402	48.00	106.00	-	10.00
650037511	●	3/8	-	-	9.525	0.37500	48.00	106.00	0.375	-
650037601	●	-	-	-	9.550	0.37598	48.00	106.00	-	10.00
8690960	●	-	-	-	9.600	0.37795	48.00	106.00	-	10.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked





List 6500 (Continued)

A BRAND ADO-3D



EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
8690970	●	-	-	-	9.700	0.38189	49.00	106.00	-	10.00
8690980	●	-	-	-	9.800	0.38583	49.00	106.00	-	10.00
8690990	●	-	-	-	9.900	0.38976	50.00	106.00	-	10.00
650038911	●	25/64	-	-	9.922	0.39063	50.00	106.00	0.438	-
8691000	●	-	-	-	10.000	0.39370	50.00	106.00	-	10.00
8691010	●	-	-	-	10.100	0.39764	51.00	113.00	-	11.00
8701010	●	-	-	-	10.100	0.39764	51.00	113.00	-	12.00
8691020	●	-	-	-	10.200	0.40157	51.00	113.00	-	11.00
8701020	●	-	-	-	10.200	0.40157	51.00	113.00	-	12.00
8691030	●	-	-	-	10.300	0.40551	52.00	113.00	-	11.00
8701030	●	-	-	-	10.300	0.40551	52.00	113.00	-	12.00
650040511	●	13/32	-	-	10.319	0.40625	52.00	113.00	0.438	-
8691040	●	-	-	-	10.400	0.40945	52.00	113.00	-	11.00
8701040	●	-	-	-	10.400	0.40945	52.00	113.00	-	12.00
650041011	●	-	-	-	10.440	0.41102	53.00	113.00	-	12.00
8691050	●	-	-	-	10.500	0.41339	53.00	113.00	-	11.00
8701050	●	-	-	-	10.500	0.41339	53.00	113.00	-	12.00
8691060	●	-	-	-	10.600	0.41732	53.00	113.00	-	11.00
8701060	●	-	-	-	10.600	0.41732	53.00	113.00	-	12.00
8691070	●	-	-	-	10.700	0.42126	54.00	113.00	-	11.00
8701070	●	-	-	-	10.700	0.42126	54.00	113.00	-	12.00
650042111	●	27/64	-	-	10.716	0.42188	54.00	113.00	0.438	-
8691080	●	-	-	-	10.800	0.42520	54.00	113.00	-	11.00
8701080	●	-	-	-	10.800	0.42520	54.00	113.00	-	12.00
650042661	●	-	-	-	10.860	0.42756	55.00	113.00	-	12.00
8691090	●	-	-	-	10.900	0.42913	55.00	113.00	-	11.00
8701090	●	-	-	-	10.900	0.42913	55.00	113.00	-	12.00
8691100	●	-	-	-	11.000	0.43307	55.00	113.00	-	11.00
8701100	●	-	-	-	11.000	0.43307	55.00	113.00	-	12.00
8691110	●	-	-	-	11.100	0.43701	56.00	120.00	-	12.00
650043711	●	7/16	-	-	11.113	0.43750	56.00	120.00	0.438	-
8691120	●	-	-	-	11.200	0.44094	56.00	120.00	-	12.00
8691130	●	-	-	-	11.300	0.44488	57.00	120.00	-	12.00
8691140	●	-	-	-	11.400	0.44882	57.00	120.00	-	12.00
8691150	●	-	-	-	11.500	0.45276	58.00	120.00	-	12.00
650045211	●	29/64	-	-	11.509	0.45313	58.00	120.00	0.500	-
8691160	●	-	-	-	11.600	0.45669	58.00	120.00	-	12.00
8691170	●	-	-	-	11.700	0.46063	59.00	120.00	-	12.00
8691180	●	-	-	-	11.800	0.46457	59.00	120.00	-	12.00
8691190	●	-	-	-	11.900	0.46850	60.00	120.00	-	12.00
650046711	●	15/32	-	-	11.906	0.46875	60.00	120.00	0.500	-
8691200	●	-	-	-	12.000	0.47244	60.00	120.00	-	12.00
8691210	●	-	-	-	12.100	0.47638	61.00	128.00	-	13.00
8701210	●	-	-	-	12.100	0.47638	61.00	128.00	-	14.00
8691220	●	-	-	-	12.200	0.48031	61.00	128.00	-	13.00
8701220	●	-	-	-	12.200	0.48031	61.00	128.00	-	14.00
8691230	●	-	-	-	12.300	0.48425	62.00	128.00	-	13.00
8701230	●	-	-	-	12.300	0.48425	62.00	128.00	-	14.00
650048411	●	31/64	-	-	12.303	0.48438	62.00	128.00	0.500	-

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



CONTINUED ➔

P					M			K	N		S		H						
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium							
Low	Medium	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best





A Brand ADO

Advanced Performance Coolant-Through Carbide Drills

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

List 6500 (Continued)

A BRAND ADO-3D



SPEED FEED
306

CARBIDE

EgiAs



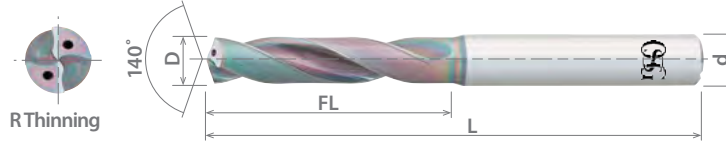
2 FLUTE

STUB

30°

SHANK
h6

PACKED
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
8691240	●	-	-	-	12.400	0.48819	62.00	128.00	-	13.00
8701240	●	-	-	-	12.400	0.48819	62.00	128.00	-	14.00
650049011	●	-	-	-	12.450	0.49016	63.00	128.00	-	14.00
8691250	●	-	-	-	12.500	0.49213	63.00	128.00	-	13.00
8701250	●	-	-	-	12.500	0.49213	63.00	128.00	-	14.00
8691260	●	-	-	-	12.600	0.49606	63.00	128.00	-	13.00
8701260	●	-	-	-	12.600	0.49606	63.00	128.00	-	14.00
650049811	●	-	-	-	12.680	0.49921	64.00	128.00	-	14.00
650050011	●	1/2	-	-	12.700	0.50000	64.00	128.00	0.500	-
8691270	●	-	-	-	12.700	0.50000	64.00	128.00	-	13.00
8701270	●	-	-	-	12.700	0.50000	64.00	128.00	-	14.00
8691280	●	-	-	-	12.800	0.50394	64.00	128.00	-	13.00
8701280	●	-	-	-	12.800	0.50394	64.00	128.00	-	14.00
8691290	●	-	-	-	12.900	0.50787	65.00	128.00	-	13.00
8701290	●	-	-	-	12.900	0.50787	65.00	128.00	-	14.00
8691300	●	-	-	-	13.000	0.51181	65.00	128.00	-	13.00
8701300	●	-	-	-	13.000	0.51181	65.00	128.00	-	14.00
650051501	●	-	-	-	13.080	0.51496	66.00	134.00	-	14.00
8691310	●	-	-	-	13.100	0.51575	66.00	134.00	-	14.00
8691320	●	-	-	-	13.200	0.51969	66.00	134.00	-	14.00
8691330	●	-	-	-	13.300	0.52362	67.00	134.00	-	14.00
8691340	●	-	-	-	13.400	0.52756	67.00	134.00	-	14.00
650053011	●	17/32	-	-	13.494	0.53125	68.00	134.00	0.625	-
8691350	●	-	-	-	13.500	0.53150	68.00	134.00	-	14.00
8691360	●	-	-	-	13.600	0.53543	68.00	134.00	-	14.00
8691370	●	-	-	-	13.700	0.53937	69.00	134.00	-	14.00
8691380	●	-	-	-	13.800	0.54331	69.00	134.00	-	14.00
650054601	●	-	-	-	13.870	0.54606	70.00	134.00	-	14.00
8691390	●	-	-	-	13.900	0.54724	70.00	134.00	-	14.00
8691400	●	-	-	-	14.000	0.55118	70.00	134.00	-	14.00
8691410	●	-	-	-	14.100	0.55512	71.00	140.00	-	15.00
8701410	●	-	-	-	14.100	0.55512	71.00	140.00	-	16.00
8691420	●	-	-	-	14.200	0.55906	71.00	140.00	-	15.00
8701420	●	-	-	-	14.200	0.55906	71.00	140.00	-	16.00
650056111	●	9/16	-	-	14.288	0.56250	72.00	140.00	0.625	-
8691430	●	-	-	-	14.300	0.56299	72.00	140.00	-	15.00
8701430	●	-	-	-	14.300	0.56299	72.00	140.00	-	16.00
8691440	●	-	-	-	14.400	0.56693	72.00	140.00	-	15.00
8701440	●	-	-	-	14.400	0.56693	72.00	140.00	-	16.00
8691450	●	-	-	-	14.500	0.57087	73.00	140.00	-	15.00
8701450	●	-	-	-	14.500	0.57087	73.00	140.00	-	16.00
8691460	●	-	-	-	14.600	0.57480	73.00	140.00	-	15.00
8701460	●	-	-	-	14.600	0.57480	73.00	140.00	-	16.00
650057711	●	37/64	-	-	14.684	0.57813	74.00	140.00	0.625	-
8691470	●	-	-	-	14.700	0.57874	74.00	140.00	-	15.00
8701470	●	-	-	-	14.700	0.57874	74.00	140.00	-	16.00
8691480	●	-	-	-	14.800	0.58268	74.00	140.00	-	15.00
8701480	●	-	-	-	14.800	0.58268	74.00	140.00	-	16.00
8691490	●	-	-	-	14.900	0.58661	75.00	140.00	-	15.00
8701490	●	-	-	-	14.900	0.58661	75.00	140.00	-	16.00
8691500	●	-	-	-	15.000	0.59055	75.00	140.00	-	15.00
8701500	●	-	-	-	15.000	0.59055	75.00	140.00	-	16.00
8691510	●	-	-	-	15.100	0.59449	76.00	145.00	-	16.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked





List 6500 (Continued)

A BRAND ADO-3D



EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
8691520	●	-	-	-	15.200	0.59843	76.00	145.00	-	16.00
8691530	●	-	-	-	15.300	0.60236	77.00	145.00	-	16.00
8691540	●	-	-	-	15.400	0.60630	77.00	145.00	-	16.00
8691550	●	-	-	-	15.500	0.61024	78.00	145.00	-	16.00
8691560	●	-	-	-	15.600	0.61417	78.00	145.00	-	16.00
8691570	●	-	-	-	15.700	0.61811	79.00	145.00	-	16.00
8691580	●	-	-	-	15.800	0.62205	79.00	145.00	-	16.00
650062511	●	5/8	-	-	15.875	0.62500	80.00	145.00	0.625	-
8691590	●	-	-	-	15.900	0.62598	80.00	145.00	-	16.00
8691600	●	-	-	-	16.000	0.62992	80.00	145.00	-	16.00
650063311	●	-	-	-	16.100	0.63386	81.00	150.00	-	18.00
8691650	●	-	-	-	16.500	0.64961	83.00	150.00	-	17.00
8701650	●	-	-	-	16.500	0.64961	83.00	150.00	-	18.00
650065511	●	21/32	-	-	16.669	0.65625	85.00	150.00	0.750	-
650066311	●	-	-	-	16.840	0.66299	85.00	150.00	-	18.00
8691700	●	-	-	-	17.000	0.66929	85.00	150.00	-	17.00
8701700	●	-	-	-	17.000	0.66929	85.00	150.00	-	18.00
8691750	●	-	-	-	17.500	0.68898	88.00	155.00	-	18.00
650069321	●	-	-	-	17.610	0.69331	90.00	155.00	-	18.00
650069601	●	-	-	-	17.680	0.69606	90.00	155.00	-	18.00
650069801	●	-	-	-	17.730	0.69803	90.00	155.00	-	18.00
8691800	●	-	-	-	18.000	0.70866	90.00	155.00	-	18.00
8691850	●	-	-	-	18.500	0.72835	93.00	160.00	-	19.00
8701850	●	-	-	-	18.500	0.72835	93.00	160.00	-	20.00
650073311	●	-	-	-	18.640	0.73386	95.00	160.00	-	20.00
8691900	●	-	-	-	19.000	0.74803	95.00	160.00	-	19.00
8701900	●	-	-	-	19.000	0.74803	95.00	160.00	-	20.00
650075011	●	3/4	-	-	19.050	0.75000	95.00	160.00	0.750	-
650075711	●	-	-	-	19.250	0.75787	97.00	165.00	-	20.00
8691950	●	-	-	-	19.500	0.76772	98.00	165.00	-	20.00
650077401	●	-	-	-	19.660	0.77402	100.00	165.00	-	20.00
650077661	●	-	-	-	19.730	0.77677	100.00	165.00	-	20.00
650077801	●	-	-	-	19.760	0.77795	100.00	165.00	-	20.00
8692000	●	-	-	-	20.000	0.78740	100.00	165.00	-	20.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P Steel					M Stainless Steel			K Cast Iron	N Non-Ferrous		S HRSA		H Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel				Cast Iron	Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

